



## Section 1. Identification

**Product name** : Sorelmetal  
**Chemical name** : Sorelmetal  
**Other means of identification** : Blast Furnace Iron (hot metal, pig iron, granulated iron, plate iron, and flat iron).  
**Product type** : Solid.

### Relevant identified uses of the substance or mixture and uses advised against

**Material uses** : Industrial applications: Pig iron for cast iron foundries and steel mills.

**Supplier's details** : Rio Tinto Fer et Titane Inc,  
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Sorel-Tracy, Quebec J3R 1M6  
Canada  
Tel: +1-450-746-3000

Rio Tinto Iron & Titanium (Suzhou) Co., Ltd.  
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Suzhou Industrial Park,  
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China  
Tel: +86-512-6283 6100

Rio Tinto Iron & Titanium GmbH  
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D-65760 Eschborn  
Frankfurt a.M.  
Germany  
T: +49 6196 96 000

**e-mail address of person responsible for this SDS** : rtit.msds@riotinto.com

**Emergency telephone number** : +1 215 207 0061 (Rio Tinto Fer et Titane Inc)  
For advice on chemical emergencies, spillages, fires or first aid.

## Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

### GHS label elements

**Date of issue/Date of revision** : 01/17/2022

**Version** : 1.03

1/11

## Section 2. Hazards identification

- Signal word** : No signal word.
- Hazard statements** : No known significant effects or critical hazards.
- Precautionary statements**
- Prevention** : Not applicable.
- Response** : Not applicable.
- Storage** : Not applicable.
- Disposal** : Not applicable.
- Hazards not otherwise classified** : Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

## Section 3. Composition/information on ingredients

- Substance/mixture** : Substance
- Chemical name** : Sorelmetal

### CAS number/other identifiers

- CAS number** : 7439-89-6

Ingredient name	%	CAS number
Iron	92 - 98	7439-89-6
carbon	<6	7440-44-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.**

### Additional information

For more details on the composition, refer to Certificate of Analysis.

**Occupational exposure limits, if available, are listed in Section 8.**

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Move exposed person to fresh air. Get medical attention if symptoms occur.
- Skin contact** : Wash with soap and water. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.

## Section 4. First aid measures

- Skin contact** : No specific data.  
**Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : No specific treatment. Treat symptomatically.  
**Specific treatments** : No specific treatment.  
**Protection of first-aiders** : No special protection is required. See Section 8 for information on appropriate personal protective equipment.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.  
**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : Non-flammable. Cold and moisture on the ingot surface can cause explosion hazard if dropped into molten metal. Remove moisture from the surface by drying/heating the ingots before use.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**Remark** : Cold and moisture on the ingot surface can cause explosion hazard if dropped into molten metal. Remove moisture from the surface by drying/heating the ingots before use.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Put on appropriate personal protective equipment (see Section 8).  
**For emergency responders** : Put on appropriate personal protective equipment (see Section 8).

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Recycle, if possible. Waste must be disposed of according to applicable regulations.

## Section 6. Accidental release measures

- Large spill** : Avoid creating dusty conditions and prevent wind dispersal. Waste must be disposed of according to applicable regulations. Recycle, if possible. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Avoid creating dusty conditions and prevent wind dispersal. Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store so as to avoid dust generation and dispersal. Absorbs moisture on long-term storage under high humidity conditions. Remove moisture from the surface by drying/heating the ingots before use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Iron	<b>ACGIH TLV (United States).</b> TWA: 5 mg/m <sup>3</sup> , (as iron oxide) 8 hours. Form: Dust and fumes <b>NIOSH REL (United States).</b> TWA: 5 mg/m <sup>3</sup> , (as iron oxide) 10 hours. Form: Dust and fumes <b>OSHA PEL (United States).</b> TWA: 10 mg/m <sup>3</sup> , (as iron oxide) 8 hours. Form: Fume
carbon	None.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

- Environmental exposure controls** : Avoid creating dusty conditions and prevent wind dispersal.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. Recommended: Safety glasses.

#### Skin protection

- Hand protection** : Wear suitable gloves. Recommended: leather gloves
- Body protection** : No special protective clothing is required. Recommended: overall

## Section 8. Exposure controls/personal protection

- Other skin protection** : No special protective clothing is required
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Personal protective equipment (Pictograms)** :



## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Solid.
- Color** : Brownish-red. Grey to Black.
- Odor** : Odorless.
- Odor threshold** : Not applicable.
- pH** : Not applicable.
- Melting point/freezing point** : 1150 to 1250°C (2102 to 2282°F)
- Boiling point, initial boiling point, and boiling range** : 2861°C (5181.8°F)
- Flash point** : Not applicable.
- Evaporation rate** : Not applicable.
- Flammability** : Non-flammable.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapor pressure** : Not applicable.
- Relative vapor density** : Not applicable.
- Relative density** : 7.8
- Bulk density** : Not available.
- Density** : 7.8 g/cm<sup>3</sup> [20°C (68°F)]
- Granulometry** : Not available.
- Solubility** : Insoluble in the following materials: cold water and hot water.
- Solubility in water** : 0 g/l
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not applicable.
- Viscosity** : Not applicable.
- Flow time (ISO 2431)** : Not available.
- Particle characteristics**
- Median particle size** : Not available.

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials and acids. Emits toxic fumes when heated.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Iron	LCLo Inhalation Dusts and mists	Rat	250 mg/m <sup>3</sup>	6 hours
	LD50 Oral	Rat	7500 mg/kg	-

**Conclusion/Summary** : No known significant effects or critical hazards.

#### Irritation/Corrosion

##### Conclusion/Summary

- Skin** : Non-irritating to the skin.
- Eyes** : Non-irritating to the eyes.
- Respiratory** : Non-irritating to the respiratory system.

#### Sensitization

##### Conclusion/Summary

- Skin** : Non-sensitizer to skin.
- Respiratory** : Not available.

#### Mutagenicity

**Conclusion/Summary** : No mutagenic effect.

#### Carcinogenicity

**Conclusion/Summary** : No carcinogenic effect.

#### Reproductive toxicity

**Conclusion/Summary** : No known significant effects or critical hazards.

#### Teratogenicity

**Conclusion/Summary** : No known significant effects or critical hazards.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

## Section 11. Toxicological information

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Routes of entry anticipated: Oral, Dermal, Inhalation.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : No known significant effects or critical hazards.  
**Potential delayed effects** : No known significant effects or critical hazards.

#### Long term exposure

**Potential immediate effects** : No known significant effects or critical hazards.  
**Potential delayed effects** : No known significant effects or critical hazards.

#### Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
Iron	Sub-chronic LOAEL Oral	Rat	26 mg/kg	12 weeks
	Sub-chronic NOAEL Inhalation	Rat	5 mg/m <sup>3</sup>	4 weeks
	Dusts and mists			

**Conclusion/Summary** : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation and pneumoconiosis. Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

**General** : No known significant effects or critical hazards.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

N/A

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Iron	Chronic NOEC 100 mg/l Marine water	Algae - Glenodinium halli	72 hours

**Conclusion/Summary** : Not classified.

### Persistence and degradability

**Conclusion/Summary** : Inorganic: Not readily biodegradable.

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Recycle, if possible.

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-	-	-
<b>Transport hazard class(es)</b>	-	-	-	-	-
<b>Packing group</b>	-	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.	No.

**Special precautions for user** : Not applicable.

**Transport in bulk according to IMO instruments** : Not applicable.



## Section 14. Transport information

## Section 15. Regulatory information

**U.S. Federal regulations** : TSCA 8(a) CDR Exempt/Partial exemption: Not determined

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : Not applicable.

#### Composition/information on ingredients

Name	%	Classification
Iron	92 - 98	COMBUSTIBLE DUSTS

### State regulations

**Massachusetts** : None of the components are listed.

**New York** : None of the components are listed.

**New Jersey** : None of the components are listed.

**Pennsylvania** : None of the components are listed.

### California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

## Section 15. Regulatory information

Not listed.

### Inventory list

<b>Australia</b>	: All components are listed or exempted.
<b>China</b>	: All components are listed or exempted.
<b>Europe</b>	: All components are listed or exempted.
<b>Japan</b>	: <b>Japan inventory (CSCL):</b> Not determined. <b>Japan inventory (ISHL):</b> Not determined.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Thailand</b>	: All components are listed or exempted.
<b>Turkey</b>	: All components are listed or exempted.
<b>United States</b>	: All components are active or exempted.
<b>Viet Nam</b>	: All components are listed or exempted.
<b>Canada</b>	
<b>WHMIS (Canada)</b>	: Not classified.
<b>Canadian NPRI</b>	: None of the components are listed.

## Section 16. Other information

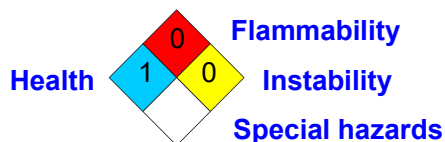
### Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### National Fire Protection Association (U.S.A.)



### Procedure used to derive the classification

Classification	Justification
Not classified.	

### History

**Date of issue/Date of revision** : 17/01/2022

## Section 16. Other information

**Date of previous issue** : 01/10/2019

**Version** : 1.03

**Key to abbreviations** :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- IMSBC = International Maritime Solid Bulk Cargoes Code
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

**References** : Not available.

☑ **Indicates information that has changed from previously issued version.**

United States / 4.12 / EN-US

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.